

'Special is generally less useful than normal': this statement sums up Jasper Morrison's guiding principle for creating designs that are 'super normal' rather than extraordinary, showing deference to the dictates of daily life – just like HAL. As a reinterpretation of the multifunctional shell chair, HAL comprises a versatile seating family with a clean contemporary look. The shape of the seat shell provides great freedom of movement in a variety of sitting positions – even sideways or astride the chair. The many different chair bases can be combined with a seat shell in polypropylene (HAL), in plywood (HAL Ply) or with a padded shell and replaceable fabric cover (HAL Soft). In the versions with a polypropylene shell and powder-coated base, HAL is also suitable for use in outdoor settings. As additional options, a fabric cover in various colours is available for HAL, and models with a plastic seat shell can be outfitted with a fixed seat cushion.

The related HAL Armchair rounds out the HAL family.



In the version with a four-legged base and a powder-coated finish in ivory or basic dark, HAL Tube is weatherproof and therefore also suitable for use on balconies or in gardens. Special additives retard the fading of the seat shell colours from the sun's rays.

HAL Wood





- Seat shell: dyed-through polypropylene, with optional seat cushion (screwed to the seat shell).
- **Base:** non-stackable wooden base in natural oak or dark oak. Connecting element between shell and base in die-cast aluminium, powder-coated in dim grey.
- Origin of wood: oak (Quercus robur) from Western Europe and/or Poland.



HAL Ply Wood



- Seat shell: plywood.
- Base: non-stackable wooden base in natural oak or dark oak. Connecting element between shell and base in die-cast aluminium, powder-coated in dim grey.
- Origin of wood: oak (Quercus robur) from Western Europe and/or Poland.

HAL Tube





- Seat shell: dyed-through polypropylene, with optional seat cushion (screwed to the seat shell).
- **Base:** four-legged base in tubular steel, nonstackable, chrome-plated or powder-coated in ivory or basic dark. The powder-coated version is suitable for outdoor use.

HAL Ply Tube





- Seat shell: plywood (USA).
- **Base:** four-legged base in tubular steel, nonstackable, chrome-plated or powder-coated in ivory or basic dark.

HAL Ply Tube Stackable





- Seat shell: plywood (USA).
- **Base:** stackable four-legged tubular steel base, chrome-plated finish. Up to 8 chairs can be stacked on the floor, up to 11 chairs on a stacking trolley.

HAL Tube Stackable



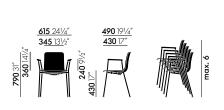
• Seat shell: dyed-through polypropylene.

• Base: stacking four-legged base of chromed,

tubular steel. Up to 6 chairs can be stacked

on the floor, up to 10 chairs on the stacking

HAL Tube Armrest



- Seat shell: dyed-through polypropylene.
- **Base:** four-legged base of chromed tubular steel. Up to 6 chairs can be stacked on the floor and on the stacking trolley. Colour of armrest always matches seat shell.

HAL Tube Writing Tablet



- Seat shell: dyed-through polypropylene.
- **Base:** four-legged base in tubular steel, with a foldable tablet desk in black, always mounted on the right (from a seated position). Up to 4 chairs can be stacked on the floor or on a stacking trolley.

HAL Sledge

trolley.



- Seat shell: dyed-through polypropylene.
- **Base:** sledge base in chrome-plated tubular steel. Up to 6 chairs can be stacked on the floor, up to 13 chairs on a stacking trolley. Also available with row connectors.

HAL Cantilever



- Seat shell: dyed-through polypropylene, with optional seat cushion (screwed to the seat shell).
- **Base:** cantilever base in chrome-plated tubular steel, non-stackable.

HAL Soft Tube



- Seat shell: glass-fibre reinforced polyamide. Polyurethane foam padding, replaceable fabric cover (to be carried out by Vitra Service only).
- **Base:** four-legged tubular steel base, chrome-plated finish or powder-coated in basic dark.

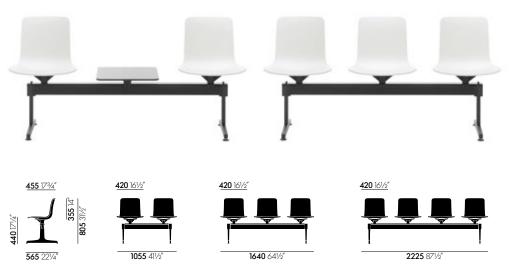
HAL Soft Tube Stackable

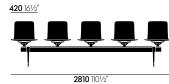
HAL Soft Wood



- Seat shell: glass-fibre reinforced polyamide. Polyurethane foam padding, replaceable fabric cover (to be carried out by Vitra Service only).
- **Base:** stackable four-legged tubular steel base, chrome-plated finish or powder-coated in basic dark. Up to 6 chairs can be stacked on the floor.
- Seat shell: glass-fibre reinforced polyamide. Polyurethane foam padding, replaceable fabric cover (to be carried out by Vitra Service only).
- **Base:** non-stackable wooden base in natural or dark oak.
- Seat shell and base connection: die-cast aluminium, powder-coated finish.

HAL beam seating





- Seat shell: dyed-through polypropylene or plywood.
- **Table unit:** black solid core material (560 x 430 mm).
- **Base:** two-legged beam support in different lengths accommodates 2 to 5 chair shells or table units. T-beam with powder-coated finish, aluminium legs. Fitted with plastic glides for carpet or plastic anti-slip glides for hard floors.

HAL Ply Stool Medium

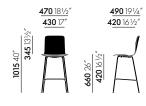
495 19%* 49

HAL Stool Medium



- **Seat shell:** dyed-through polypropylene, with optional seat cushion (screwed to the seat shell).
- **Base:** chrome-plated tubular steel, non-stacking.





- Seat shell: plywood (USA).
- **Base:** chrome-plated tubular steel, non-stackable.

HAL Stool High





- **Seat shell:** dyed-through polypropylene, with optional seat cushion (screwed to the seat shell).
- **Base:** chrome-plated tubular steel with antiskid footrest, non-stacking.

HAL Ply Stool High



- Seat shell: plywood (USA).
- **Base:** chrome-plated tubular steel with antiskid footrest, non-stacking.

HAL Barstool



- Seat shell: dyed-through polypropylene, swivel mechanism, with optional seat cushion (screwed to the seat shell).
- **Base:** height-adjustable tubular steel pedestal, gas spring powder-coated in basic dark, column sleeve and footrest in chrome-plated tubular steel with anti-skid surface. Seat shell and base connection in die-cast aluminium, powder-coated in dim grey. Steel base plate with brushed stainless steel cover (matt); felt bottom.

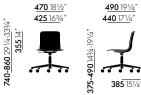
HAL Ply Barstool



- Seat shell: plywood (USA); swivel mount.
- Base: height-adjustable tubular steel pedestal, gas spring powder-coated in basic dark, column sleeve and footrest in chromeplated tubular steel with anti-skid surface. Connecting element between shell and base in die-cast aluminium, powder-coated in dim grey. Steel base plate with brushed stainless steel cover (matt); felt bottom.

HAL Studio





- Seat shell: dyed-through polypropylene.
- **Base:** five-star base in die-cast aluminium powder-coated in basic dark. Swivel mechanism with shock-absorbing seat suspension, height-adjustable.



HAL Armchair Studio



- Seat shell: dyed-through polypropylene, with optional seat cushion (screwed to the seat shell).
- **Base:** five-star base in die-cast aluminium powder-coated in basic dark. Swivel mechanism with shock-absorbing seat suspension, height-adjustable.



HAL Ply Studio

- Seat shell: plywood (USA).
- **Base:** five-star base in die-cast aluminium powder-coated in basic dark. Swivel mechanism with shock-absorbing seat suspension, height-adjustable.

HAL Armchair Wood



- Seat shell: dyed-through polypropylene, with optional seat cushion (screwed to the seat shell).
- **Base:** non-stackable wooden base in light oak or dark oak. Connecting element between shell and base in die-cast aluminium, powder-coated in dim grey.
- Origin of wood: oak (Quercus robur) from Western Europe and/or Poland.

HAL Armchair Tube Stackable

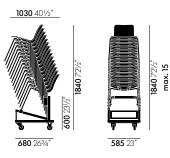


- Seat shell: dyed-through polypropylene.
- **Base:** stackable four-legged tubular steel base with chrome-plated finish. Up to 6 chairs can be stacked on the floor or on a stacking trolley. Chairs with seat cushions should not be stacked, since stacking could damage the upholstery.

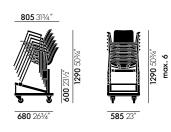
HAL additional elements

680 26³/4 585 23

HAL Stacking dolly, Trolley suited for all stackable HAL chair models



HAL Tube Stackable, four-legged tubular steel base, stacking



HAL Tube Armrest, four-legged tubular steel base, stacking







585 23



HAL Tube Writing Tablet, tubular steel base, stacking

HAL Sledge, sledge tubular steel base, stacking, with linking connectors

HAL Armchair Tube Stackable, four-legged tubular steel base, stacking



1807

HAL Armchair with

linking connectors



HAL Tube Stackable with linking connectors

1255 491/2" **515** 201/4"

1807″

HAL Tube Writing Tablet with linking connectors

The HAL row connector is a linking element in two sizes: 100 mm for a smaller and 180 mm for a larger distance between the chairs. The number clips of the linking elements for the .03 also match the new HAL linking element.

For the following HAL chairs, the linking elements can be used in both sizes:

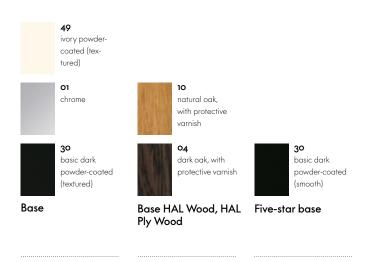
- HAL Tube Stackable
- HAL Ply Tube Stackable
- HAL Tube Armrest

For the following HAL chairs, only the linking element of 180 mm can be used:

- HAL Armchair Tube Stackable
- HAL Tube Writing Tablet

COLOURS AND MATERIALS

65 orange 23 ice grey **04** white **29** brick 10 14 natural oak, with ivy protective varnish 31 01 40 04 basic dark chocolate dark oak, with warm grey protective . varnish Seat shell HAL Seat shell HAL Ply



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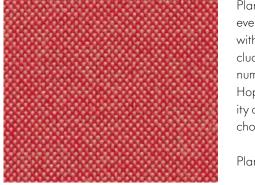


HAL seat cover

The fabric covers for the seat shells of HAL and HAL Ply offer enhanced comfort. They come in Plano fabric in 6 predefined colours. Additional hues in the Plano collection can be selected for orders of 6 or more seat covers. Two flaps on the back of the cover fit over the top of the backrest and the front of the seat for easy attachment and removal.

Material

Plano Home/Office, F30



Plano is a robust plain weave with a flat, even texture. The wide palette of duotones with new, delicate washed-out shades includes many relatively neutral hues, a good number of which are coordinated with the Hopsak colour range. Thanks to its durability and longevity, Plano is also an ideal choice for office furnishings.

Plano is available in 39 colours.

b	Weight Width Abrasion resistance	265 g/m² (7.8 oz/y²) 142 cm +/- 2 cm (56") 80,000 Martindale
-	Fastness to light	Туре б
	Pilling Fastness to rubbing	Grade 4-5 Grade 4-5 dry and wet

100% polyester

Seat cover, Plano									
	05 cream white/ sierra grey	12 ligh blue	it grey/ice e		84 poppy red/ champagne		07 orange	69 dark grey	54 brown
Seat co	ver, Plano (for orders	of 6 or	more)						
	88 white	68 avo	ocado		17 forest/sierra grey		12 light grey/ice blue	19 sierra grey	62 dark grey/nero
	05 cream white/ sierra grey	34 gra: fore	iss green/		40 coconut/forest		13 nero/ice blue	87 nero/cream white	73 nero/coconut
	18 light grey/sierra grey		ssic green/ gnac		52 mint/forest		81 blue/coconut	74 sierra grey/nero	66 nero
	39 yellow/pastel green	41 clas fore	ssic green/ est		43 petrol/nero		86 dark blue/brown	69 dark grey	54 brown
	75 marron/nero	97 red/	/coconut		63 red/poppy red		80 coffee		
	11 marron/cognac	72 pop	opy red		84 poppy red/ champagne		99 cognac/parch- ment		
	67 cognac	o7 ora	nge		15 pink/sierra grey		20 tobacco/cream white		
	98 dark red/nero	96 red	/cognac		16 dark red/ice blue		o3 parchment/ cream white		



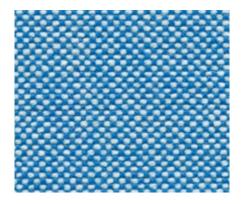
Grade 4-5 dry and

wet

HAL seat upholstery

Non-stacking versions of HAL with a plastic seat shell are available with a fixed seat cushion covered in Hopsak fabric for added seating comfort.

Hopsak Home/Office, F60



Hopsak is an expressive, flat plain-weave fabric made of polyamide. The duotone colours offer a multitude of design possil ties in high-contrast, brightly hued or sub combinations of warp and weft threads. Highly durable and robust, Hopsak can used in private interiors as well as public areas.

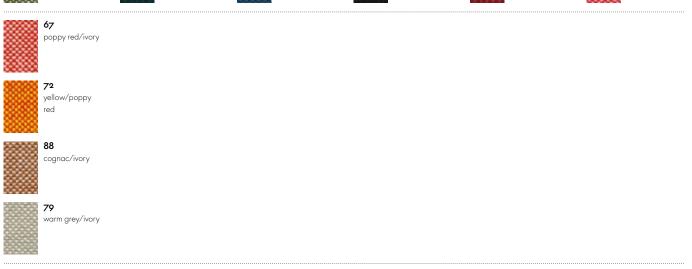
/e	Material	100% polyamide
ibili- btle	Weight Width Abrasion resistance	550 g/m² (16.2 oz/y²) 127 cm +/- 2 cm (50″) 200,000 Martindale
be c	Fastness to light	Туре б
	Pilling	Grade 4-5

Fastness to

rubbing

Seat upholstery Hopsak

ocal opholstery hopse					
71 yellow/pastel green	85 mint/ïvory	81 ice blue∕ivory	74 dark blue/ivory	78 nero/moor brown	96 red/cognac
69 grass green/ ivory	86 mint/forest	82 ice blue/moor brown	75 dark blue/moor brown	76 marron/moor brown	63 red/poppy red
70 grass green/ forest	77 nero/forest	83 blue/ivory	o5 dark grey	80 warm grey/moor brown	65 coral/poppy red
87 ivory/forest	73 petrol/moor brown	84 blue/moor brown	66 nero	62 red/moor brown	68 pink/poppy red



Twill Home/Office, F60



The high percentage of natural fibres gives Twill very pleasant tactile qualities and an inviting appearance. Extremely durable with excellent abrasion resistance, it combines the qualities typically found in home furnishings with the demanding requirements of the project sector.

Twill is available in 18 colours.

Material	30% polyamide, 70% new wool
Weight Width	325 g/m² (9.6 oz/y²) 155 cm +/- 2 cm (61'')
Abrasion resistance	100,000 Martin- dale
Fastness to light	Туре б
Pilling Fastness to rubbing	Grade 4-5 Grade 4-5 dry and wet







